

ACCREDITATION DOCUMENT

F-06/02

Issue Date: 18/08/2020

Rev. No: 09 LAB 010

Accreditation No: LAB 010

Awarded to

DIMENSIONAL METROLOGICAL LAB (DML) A – 30, DML, AA FACTORY, POF WAH CANTT-PAKISTAN

The scope of accreditation is in accordance with the standard specifications outlined in the following page(s) of this document. The accredited scope shall be visible and legible in areas such as customer service, sample-receiving section etc and shall not mislead its users.

The accreditation was first time granted on **18-04-2005** by Pakistan National Accreditation Council.

The laboratory complies with the requirements of ISO/IEC 17025:2017.

The accreditation requires regular surveillance, and is valid until 10-01-2028.

The decision of accreditation made by Pakistan National Accreditation Council implies that the organization has been found to fulfill the requirements for accreditation within the scope.

The organization however, itself is responsible for the results of performed measurements/tests.

PAKISTAN NATIONAL ACCREDITATION COUNCIL

14-04-2025	SD
Date	Director General



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Calibration Laboratory.

Accreditation Scope of **DIMENSIONAL METROLOGICAL LAB (DML)**. A – 30, DML, AA FACTORY, POF WAH CANTT

Permanent laboratory premises

	Fi	eld of measurement: Linear	Measurement & Cali	bration
Measured quantity		Range	*Expanded) uncertainty (<u>+</u>)	Technique, Reference Standard Equipment
	Gauge Block	0.5 mm to 10 mm	0.95 μm	Ultra Precision comparator,
		10.5 mm to 25 mm	0.70 μm	ASME-B89.1.9
		30 mm to 75 mm	0.80 μm	(2002),
1		80 to 100 m	1.30 µm	ALAN BROWN Grade-00
		0.05 inch to 2 inch	12 µinch	Ultra Precision comparator,
		3 inch to 4 inch	11 µinch	ASME-B89.1.9 (2002), MATRIX-England Grade-00
2	External Micrometer	0.50 mm – 25 mm	1.3 µm	Comparison to gauge blocks, ASME-B89.1.13 (2013), (Mitutoyo) Japan Grade-0
		0.05 inch – 1 inch	20 μinch	Comparison to gauge blocks, ASME-B89.1.13 (2013), Moore & WRIGHT (SHEFFIELD). Ltd England Grade-0
3	Surface Plate	300 mm x 250 mm	2.8 µm	Comparison to gauge blocks, ASME-B89.3.7 (2013),
		600 mm x 400 mm	r-	Mahr Germany Grade-0



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					Comparison to gauge
	4	Dial Indicator			blocks,
	7		0.5 to 50 mm	1.8 µm	ASME-B89.1.10M (2001),
	1 ester	Tester	·	Mahr Germany	
					Grade-0

* Expanded Uncertainty:

Expanded Uncertainty is the measurement uncertainty at a coverage probability of 95 %, which usually requires the use of a coverage factor of k = 2. This measurement uncertainty is a value for which the laboratory has been accredited using the procedure that was the subject of assessment. In certificates issued under its accreditation scope an accredited laboratory is not permitted to quote an uncertainty that is smaller than the published uncertainty for respective ranges as given above.